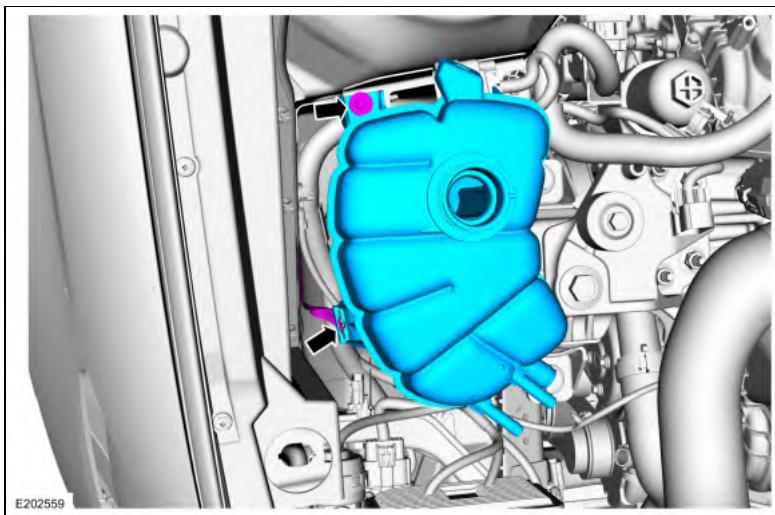




Installation

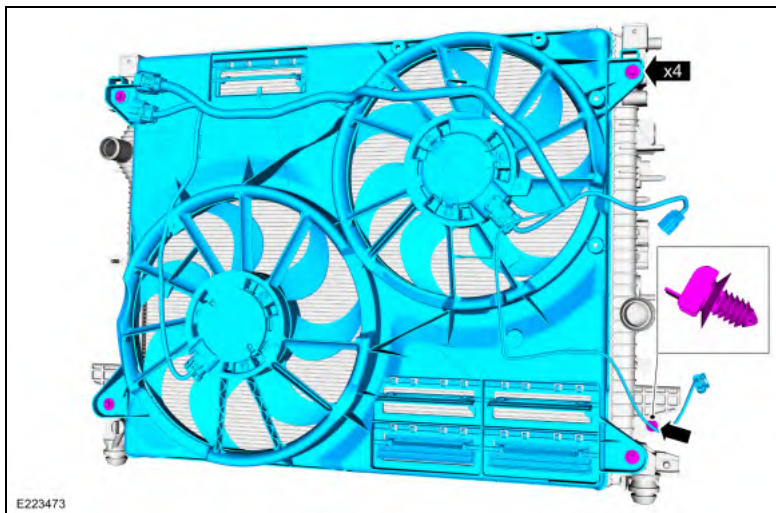
1. To install, reverse the removal procedure.
2. Fill the degas bottle with the recommended coolant mixture and fill level.
Refer to: Specifications (303-03B Engine Cooling - 2.7L EcoBoost (238kW/324PS), Specifications).

Radiator

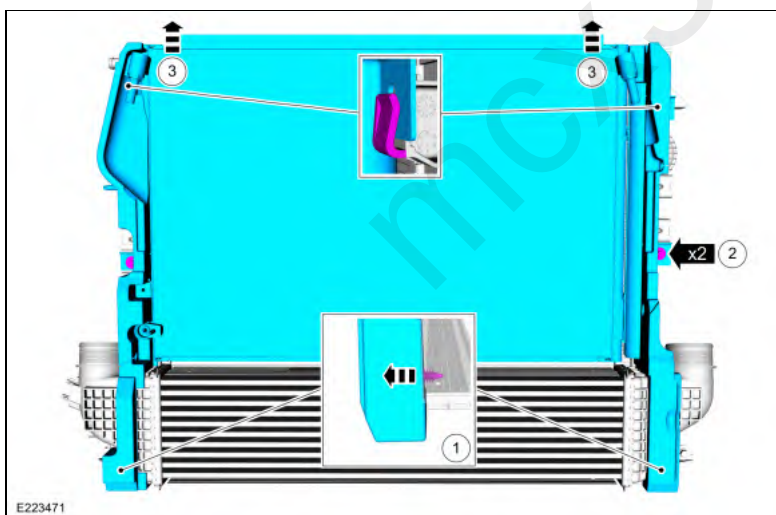
Removal

NOTE: Removal steps in this procedure may contain installation details.

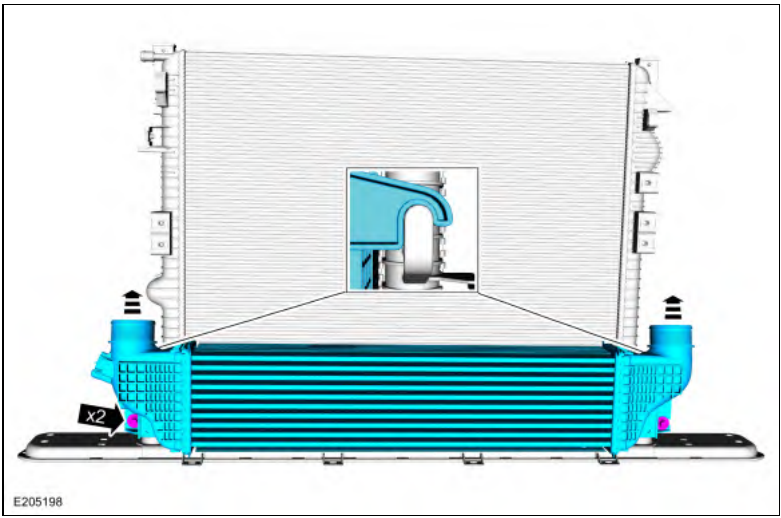
1. Remove the cooling module.
Refer to: Cooling Module (303-03B Engine Cooling - 2.7L EcoBoost (238kW/324PS), Removal and Installation).
2. Detach the harness retainer, remove the bolts, and the cooling fan assembly.
Torque: 55 lb.in (6.2 Nm)



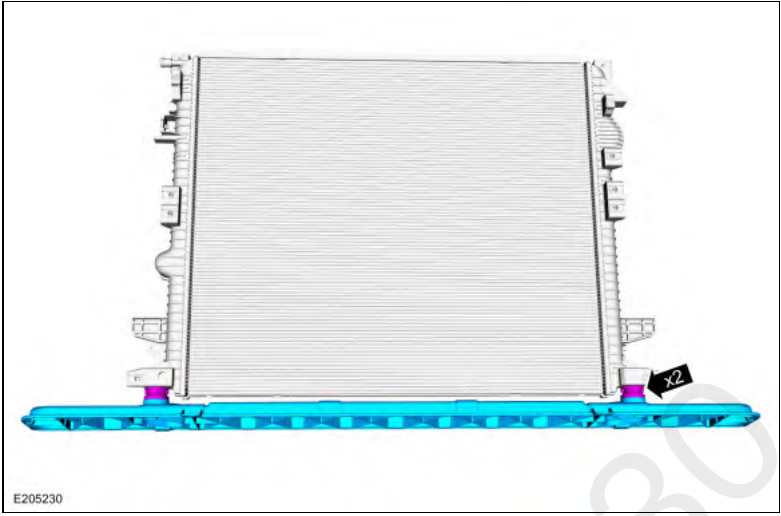
3.
 1. Detach the pin-type retainers securing the condenser seals.
 2. Remove the bolts.
Torque: 55 lb.in (6.2 Nm)
 3. Remove the condenser and the seals.



4. Remove the bolts and CAC.
Torque: 55 lb.in (6.2 Nm)



5. Remove the lower radiator support.



6. Remove the lower isolators and upper mounts.



Installation

1. **NOTE:** This step is only necessary when installing a new component.
Install a new foam strip.